

Date: Tuesday, 05/02/2008 2:56:41 PM  
User: Linda Lacelle

# Process Sheet

<b>Customer</b> : CC-DAR01 Dart Aerospace Ltd.	<b>Drawing Name</b> : WINDOW
<b>Job Number</b> : 37234	
<b>Estimate Number</b> : 10804	
<b>P.O. Number</b> :	<b>Part Number</b> : EA2046913
<b>This Issue</b> : 05/02/2008 <b>S.O. No.</b> :	<b>Drawing Number</b> : EA20469-13
<b>Prsht Rev.</b> : NC	<b>Project Number</b> :
<b>First Issue</b> : / / <b>Type</b> : PURCHASED PARTS	<b>Drawing Revision</b> :
<b>Previous Run</b> : 00015	<b>Material</b> :
<b>Written By</b> :	<b>Due Date</b> : 12/02/2008 <b>Qty:</b> 5 <b>Um:</b> Each
<b>Checked &amp; Approved By</b> :	
<b>Comment</b> :	

## Additional Product

Job Number:



<b>Seq. #:</b>	<b>Machine Or Operation:</b>	<b>Description :</b>
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1.0	PG	PURCHASING
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**Comment:** PURCHASING

ISSUE P.O TO EAGLE 5621  
MAKE PER DRWG EA20469

2.0	EA2046913	Window
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**Comment:** Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)  
Window

3.0	QC5	INSPECT WORK TO CURRENT STEP
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**Comment:** INSPECT WORK TO CURRENT STEP

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

ID & STK

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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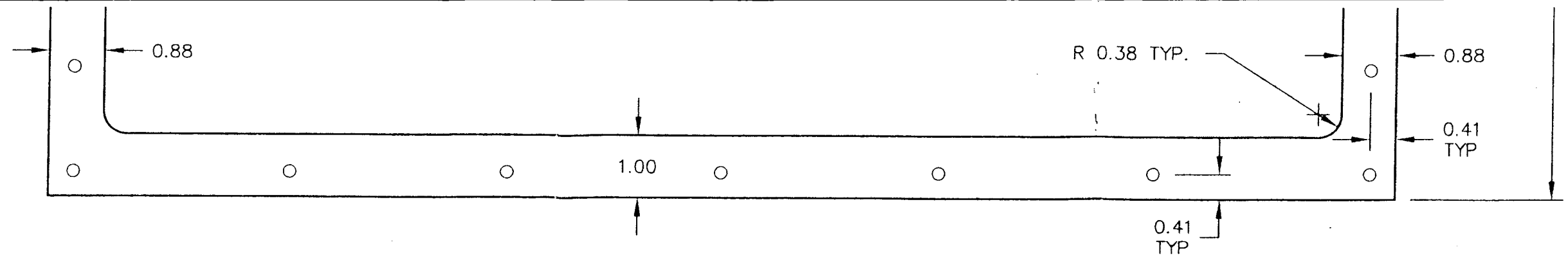


**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



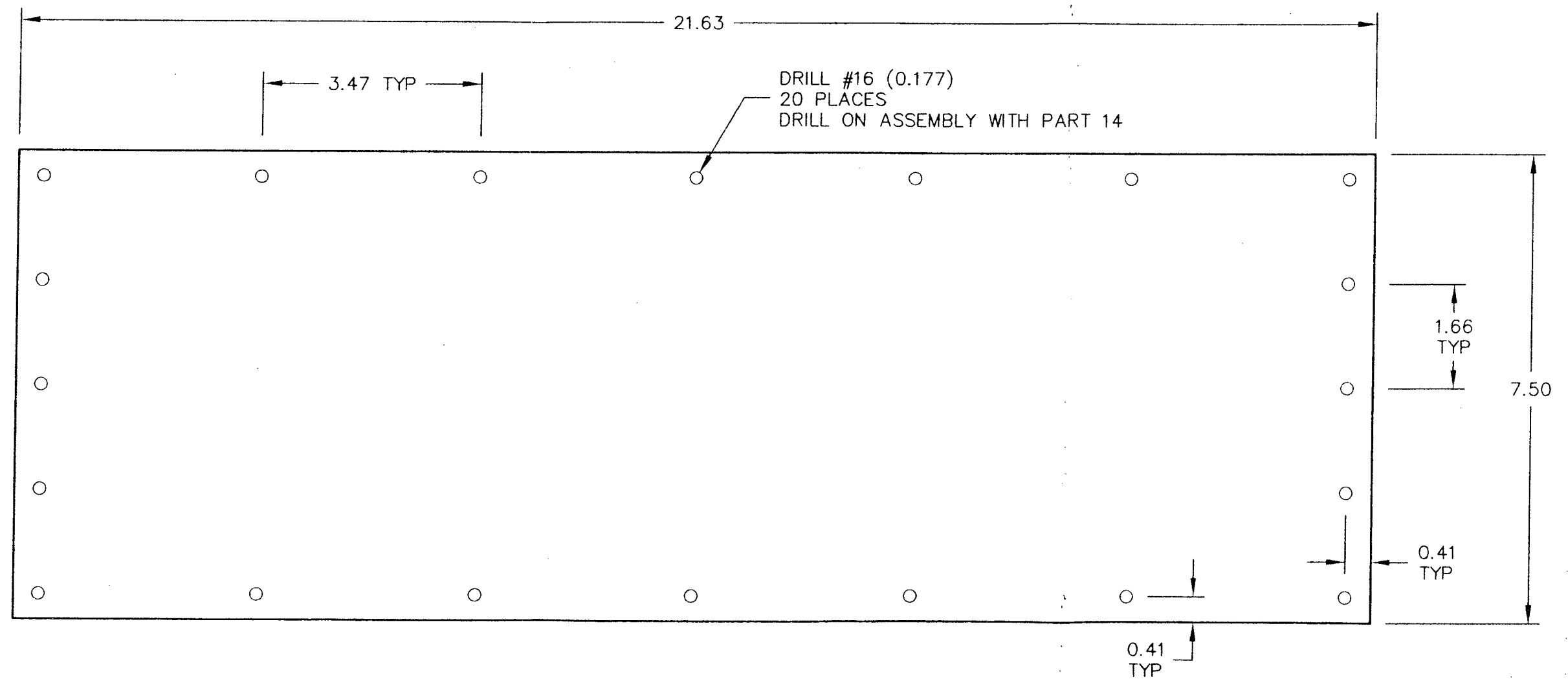
E:\BACKUP\_1\JOB\_069\ACAD\APPROVED\0-69021\_3.dwg Mon Aug 28 14:44:30 2000



14

WINDOW RETAINER

SCALE 1 : 2






13

INSTRUMENT WINDOW

SCALE 1 : 2

1		34	REARWARD RIB WEB	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		33	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-200/3	0.75 X 0.75 X 0.063 EXTRUSION
1		32	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-200/3	0.75 X 0.75 X 0.063 EXTRUSION
1		31	FORWARD RIB WEB	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		30	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-200/3	0.75 X 0.75 X 0.063 EXTRUSION
1		29	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-200/3	0.75 X 0.75 X 0.063 EXTRUSION
1		21	DOOR COVER PANEL	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		18	DOOR INNER SKIN	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		17	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		16	ARM REST ASSEMBLY	AS NOTED		
1		15	INSTRUMENT PANEL	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.035" THK. SHEET
1		14	WINDOW RETAINER	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		13	INSTRUMENT WINDOW	G. E. LEXAN		0.063 THK. SHEET
1		12	FORWARD RIB	SUB-ASSEMBLY		
1		11	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
1		10	REARWARD RIB	SUB-ASSEMBLY		
<del>1</del>		<del>9</del>	<del>ANGLE</del>	<del>ALUM. ALLOY 2024-T3</del>	<del>QQ-A-250/5</del>	<del>0.040" THK. SHEET</del>
	1	8	PLACARD - INSTRUMENT PANEL			
	1	7	ANGLE	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
	1	6	ALUMINUM STRIP	ALUM. ALLOY 2024-T3	QQ-A-250/5	0.040" THK. SHEET
	1	5	RUBBER STRIP	COMMERCIAL		
	1	4	DOOR TOP LATCH ASSEMBLY	AS NOTED		
	1	3	PLEXIGLASS BUBBLE WINDOW	DART AERO PART NO. 204B-1033-1		
		2	INSTALLATION - DOOR MOUNTED INSTRUMENTS			
		1	INSTALLATION - BUBBLE WINDOW			
2	1	DASH NO.	DESCRIPTION	MATERIAL	MATERIAL SPEC.	STOCK SIZE
QTY.		LIST OF MATERIALS				

BASIC CODE	DASH NO. FOR DIA N=MFD HEAD NEAR SIDE F=MFD HEAD FAR SIDE	APPROVALS		DATE		<b>AERO DESIGN LTD.</b> CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 290M 1045 McTAVISH ROAD N.E., CALGARY, AB., T2E 7G9			
		DRAWN: E. BURGOIN		1 OCT 91					
D=DIMPLE DIGIT = # OF SHEETS TO BE DIMPLED C=COUNTERSUNK	DASH NO. FOR LENGTH	CHECKED: E. BURGOIN				<b>EAGLE COPTERS LTD.</b> 823 McTAVISH ROAD N.E., CALGARY, ALBERTA, T2E 7G9 BELL 204, 205, 212 & 214 VERTICAL REFERENCE DOOR PARTS FABRICATION			
		STRESS:							
BASIC CODES:		UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON:							
BJ = MS20470AD		DECIMALS		ANGLES					
BB = MS20426AD		X.XXX ±0.010		±1/2°					
LZ = NAS1097AD		X.XX ±0.03							
CX = MS20470DD		X.X ±0.1							
*  INSTALL NEW RIVET									
+  REMOVE/REPLACE RIVET									
-  EXISTING RIVET									
						SCALE AS NOTED	DWG. SIZE	DWG. NO.	
						SHEET 1 OF 3	A1	D2046902	
								REV. 3	

## Dart Aerospace Ltd.

Date: Tuesday, 05/02/2008 2:56:41 PM  
User: Linda Lacelle

## Process Sheet

Customer : CC DAR01 Dart Aerospace Ltd.

Drawing Name : WINDOW

Job Number : 37234

Estimate Number : 10804

P.O. Number :

This Issue : 05/02/2008

S.O. No. :

Part Number : EA2046913

Drawing Number : EA20469-13

Print Rev. : NC

Project Number :

First Issue : 11

Type : PURCHASED PARTS

Drawing Revision :

Previous Run : 00015

Material :

Due Date : 12/02/2008

Qty: 6 Um: Each

Written By :

Checked &amp; Approved By :

Comment :

## Additional Product

Job Number:

Seq. #:

Machine Or Operation:

Description :

1.0

PG

PURCHASING

Comment: PURCHASING

ISSUE P.O TO EAGLE 5621  
MAKE PER DRWG EA20469

W 08/02/05

2.0

EA2046913

Window

Comment: Qty.: 1.0000 Each(s)/Unit Total: 5.0000 Each(s)

Window

W 44484

Feb 6/08

3.0

QCS

INSPECT WORK TO CURRENT STEP

Comment: INSPECT WORK TO CURRENT STEP

Feb 6/08

4.0

PACKAGING 1

PACKAGING RESOURCE #1

Comment: PACKAGING RESOURCE #1

ID &amp; STK

Dart Calgary

5.0

QC21

FINAL INSPECTION W/O RELEASE

Comment: FINAL INSPECTION W/O RELEASE

208/02/06

Job Completion

W 08/02/06

## Eagle Copters Maintenance Ltd

## WORK REPORT

Work Order Number: 44484

Dart Window EA2046913

*This Work Report forms part of this aircraft's permanent technical records - DO NOT DESTROY.*

Item: 1 Window

**Squawk: 1.1**Discrepancy:

Fabricate Window p/n EA2046913 as per Dart request and drawing EA20469-13

Resolution:

Fabricated Window p/n EA2046913 as per Dart request and drawing EA20469-13 Material reference PO-07-001279

1.1 Work Done By: Richard Semeniuk

*The maintenance described above has been performed in accordance with the applicable standards of airworthiness.*

AMO 6-81

Signature: Colin Gould on 2/6/2008

\* End of Report \*

/053

Hi LINDA,

I WILL SEND OPO FOR I

THANKS

Frank

\*\*\*\*\* Original Maintenance Releases and Independent Control Inspection details are stored electronically at \*\*\*\*\*  
\*\*\*\*\* Eagle Copters Maintenance Ltd. in Calgary Alberta in the Corridor Software \*\*\*\*\*